

SHELBY INDUSTRIES LLC - STAMPING PRESS EQUIPMENT LIST

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NEW PRESS #	MAKE	CAPACITY	S/N	SPM	**STROKE	RAM SIZE R - L	RAM SIZE F - B	RAM ADJ.	MAX SHUNT HEIGHT FROM BOLSTER	MIN SHUNT HEIGHT FROM BOLSTER	**BED SIZE	TYPE	BOLSTER SIZE	FLOOR TO TOP OF BOLSTER	HAND FEED DIRECTION	FEEDER MAKE	MODEL	SIZE	WIDE	HEIGHT ABOVE BOLSTER	DIRECTION	HAND FEED DIRECTION	COIL SIZE MAX WEIGHT	COIL SIZE MAX O.D.	COIL SIZE MIN. I.D.
1	CLEARING	90	54-9059	40	6"	18"	16"	4"	13"	8"	27"FB X 38"LR	OBI	37" X 27" X 3 1/2"	37"	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2	CLEVELAND	350	10433-4	17	12"	60"	48"	6"	18"	12"	48"FB X 60.5"LR	STR	60" X 48" X 7"	40"	R-L	ROWE	D5-20	0.25"	13"	12"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	5,000 lbs.	52"	24"
3	CLEARING	150	54-5161	35	6"	43"	28"	5"	14 1/4"	9 1/4"	32"FB X 50"LR	OBI	50" X 33" X 4 1/2"	41 3/4"	L-R	COIL MATIC	XHF1218	0.25"	15"	6"	SETTING ON LEFT SIDE OF PRESS - LEFT TO RIGHT	L-R	7,500 lbs.	60"	24"
4	CLEARING	110	54-3216	40	6"	35"	23"	5"	11 1/2"	6 1/2"	30"BF X 39"LR	OBI	39" X 30" X 4"	40"	R-L	COIL MATIC	XHF-1224	0.25"	12"	6"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	7,500 lbs.	60"	24"
5	VERSON	400	52-400-60-48 STRAIGHTSIDE	17	17"	59"	48"	10"	26"	16"	49"FB X 69"LR	STR	48" X 68"	49"	R-L	DALLAS	3277 CQJCCF-24	0.25"	21"	10"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	10,000 lbs.	60"	24"
6	VERSON	500	28613	18-37	10"	108"	48"	6"	23"	17"	48"FB X 108"LR	STR	48" X 108"	36"	L-R	ROWE	FTCB20HD	0.25"	31"	12"	SETTING ON LEFT SIDE OF PRESS - LEFT TO RIGHT	L-R	7,500 lbs.	60"	24"
7	VERSON	600	21398	18	10"	107"	72"	12"	27"	15 1/2"	72"FB X 108"LR	STR	72" x 108"	39"	L-R	FEEDLEASE	FL-50031-74E	0.25"	48"	20"	SETTING ON LEFT SIDE OF PRESS - LEFT TO RIGHT	L-R	7,500 lbs.	60"	24"
8	CLEARING	200	55-2005	32	6"	54"	24"	5"	24 1/2"	19 1/2"	35"FB X 66"LR	OBI	66" X 35" X 4 1/2"	42 1/2"	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
9	ROCKFORD	150	3345	40	8"	30"	21"	5"	20"	15"	30"FB X 44"LR	OBI	30" X 44" X 6"	42"	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
10	NIAGRA	100	39479	44	8"	46"	30"	7"	24"	17"	30"FB X 48"LR	STR	30" X 48" X 5"	30"	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
11	CLEARING	110	54-3217	40	6"	24"	24"	5"	12 3/4"	7 3/4"	30"FB X 38.5"LR	OBI	39" X 30" X 4"	40"	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A