

SHELBY INDUSTRIES LLC ~ STAMPING PRESS EQUIPMENT LIST

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NEW PRESS #	MAKE	CAPACITY	SPM	**STROKE	RAM SIZE R - L	RAM SIZE F - B	RAM ADJ.	MAX SHUNT HEIGHT FROM BOLSTER	MIN SHUNT HEIGHT FROM BOLSTER	**BED SIZE	TYPE	BOLSTER SIZE	FLOOR TO TOP OF BOLSTER	FEEDER MAKE	MODEL	SIZE	WIDE	HEIGHT ABOVE BOLSTER	DIRECTION	HAND FEED DIRECTION	COIL SIZE MAX WEIGHT	COIL SIZE MAX O.D.	COIL SIZE MIN. I.D.
12	MINSTER	71	60	5"	-	-	3.25"	-	-	22"FB X 35"LR	OBI	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
11	CLEARING	75	60	5"	-	-	3"	-	-	25"FB X 36"LR	OBI	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1	CLEARING	90	40	6"	18"	16"	4"	13"	8"	27"FB X 38"LR	OBI	37" X 27" X 3 1/2"	37"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
9	NIAGRA	100	44	8"	-	-	7"	-	-	30"FB X 48"LR	STR	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
4	CLEARING	110	40	6"	35"	23"	5"	11 1/2"	6 1/2"	30"BF X 39"LR	OBI	39" X 30" X 4"	40"	COIL MATIC	XHF-1224	13 1/2"	24"	6"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	7,500 lbs.	60"	-
10	CLEARING	110	40	6"	24"	24"	5"	12 3/4"	7 3/4"	30"FB X 38.5"LR	OBI	39" X 30" X 4"	40"	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
3	CLEARING	150	35	6"	43"	28"	5"	14 1/4"	9 1/4"	32"FB X 50"LR	OBI	50" X 33" X 4 1/2"	41 3/4"	COIL MATIC	XHF1218	13 1/2"	24"	6"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	L-R	7,500 lbs.	60"	-
8	ROCKFORD	150	-	-	-	-	-	-	-	-	OBI	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
6	CLEARING	200	32	6"	54"	24"	5"	-	-	35"FB X 66"LR	OBI	66" X 35" X 4 1/2"	42 1/2"	ROWE	FTCB20HD	21"	.250"	10 1/2"	SETTING ON LEFT SIDE OF PRESS - LEFT TO RIGHT	L-R	7,500 lbs.	60"	-
2	CLEVELAND	350	17	12"	60"	48"	6"	18"	-	48"FB X 60.5"LR	STR	60" X 48" X 7"	40"	ROWE	D5-20	14"	6'	12"	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	5,000 lbs.	52"	6"
5	VERSON	400	17	17"	59"	48"	10"	-	-	49"FB X 69"LR	STR	48" X 68"	-	REGAL	3277 CC/CCF-24	N/A	N/A	20	SETTING ON RIGHT SIDE OF PRESS - RIGHT TO LEFT	R-L	10,000 lbs.	60"	-
7	VERSON	600	18	10"	107"	72"	12"	15 1/2"	27"	72"FB X 108"LR	STR	-	-	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A